

5/28/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

RBEM672V4010103-11
Job Sheet 178188



Part No: RBEM672V4010103-11

Job Qty: 6 ea

Part Name: Location Placard, Plastic



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/28/18

DAS
10
9-89

Job Tracking No:

Created By: Logan David

Due Date: 7/9/18

Type: SOLD

Description:

Note: DWG RBEM672V4010103 Rev.1 WIP Rev. A 17.08.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Small Fab-4		MW
110	Small Fab	6 pcs	7/9/18	7/9/18	0.00	2.44	Small Fab-7		MW
120	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC5		DAS
130	Packaging	6 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	6 Ea	7/9/18	7/9/18	0.00	0.00	QC21		HA

Part Op 110 - 1-Laser engrave plastic placard RBEM672V4010103-11 as per DWG.

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.5640 sf (.094 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	22	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 2:47 PM dart.logan.david



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Container No: S107837



Part: RBEM672V4010103-11

Job No: 178188

Serial No/Batch: S107837

Revision: 1

Inspector:

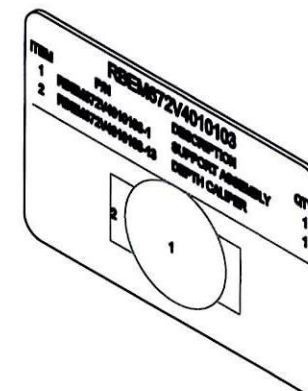
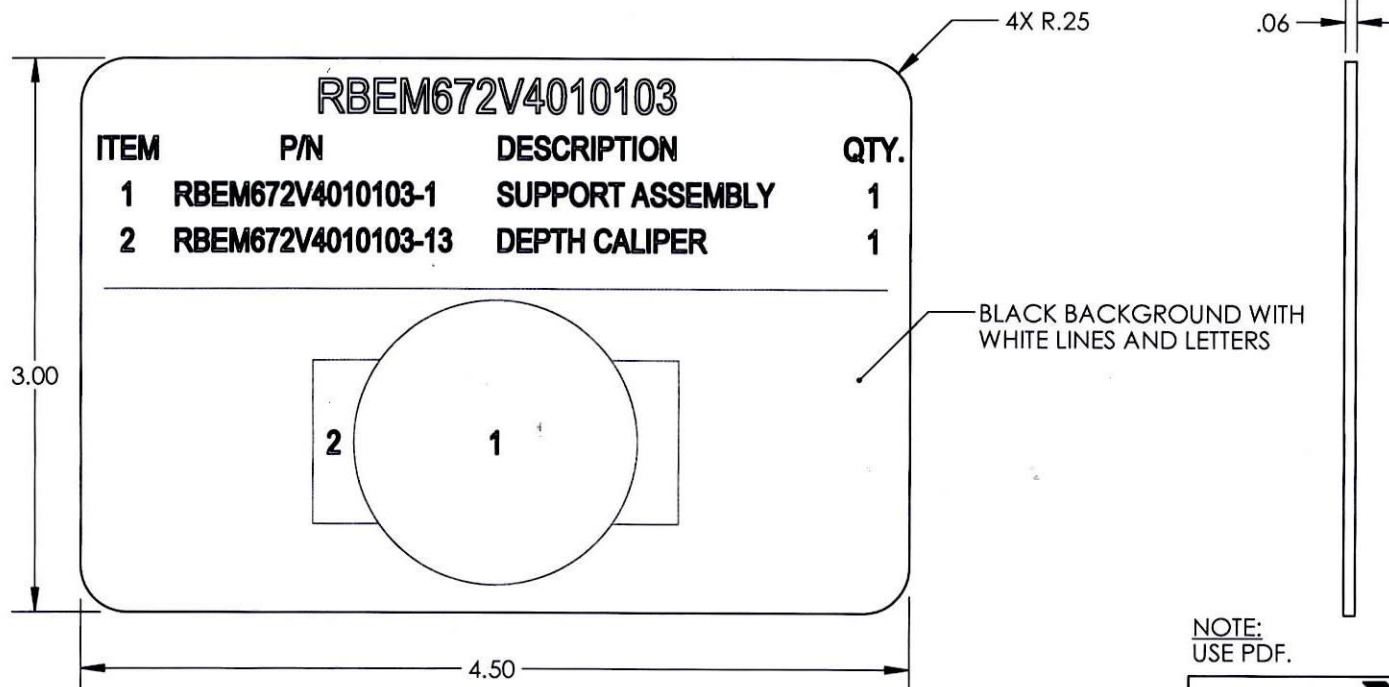
Exp Date:

Instructions:

Date: 09/04/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:
USE PDF.

(-11)
LOCATION PLACARD

DART AEROSPACE	
TITLE TRB ANGLE MEASUREMENT	
DWG NO. RBEM672V4010103-11	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 6/21/2016 SHEET 6 OF 6